

Large Banner Decal Installation (Wet)

Caution: The adhesive used on these decals is very strong and meant for permanent installation. Once the decal has been applied, it cannot be removed without destroying the decal.

Minimum Application Temperature: 50 Degrees F

Please read instructions before starting and follow the installation instructions carefully.

Each decal has 3 Layers:

- The top layer is the transfer tape.
- The middle layer is the vinyl decal.
- The bottom layer is the backing paper.

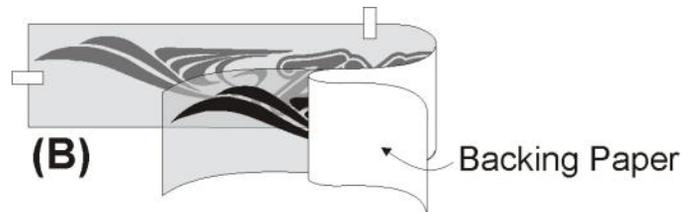
Tools needed:

1. Masking tape
2. Tape measure
3. Scissors
4. A stiff squeegee or straightedge.
5. Soap and Water solution.



Preparation:

1. Mix a solution of liquid dish soap and water. Use approximately 4 drops of liquid detergent per 16 Oz of water (spray bottle is recommended).
2. Clean the surface thoroughly using Glass Cleaner (without ammonia) to remove all traces of wax, grease, or dirt. (Tip: We recommend wiping down area with alcohol after cleaning)



Installation

1. Place the decal in the desired position and hold it in place using masking tape, as shown (Figure A). **USE DECAL TO ALIGN** (decal can be seen through transfer paper). **DO NOT USE BACKING PAPER OR GRID TO ALIGN.**

Note: Do not remove the backing paper or transfer paper at this point.

2. Remove the masking tape from one side and fold the decal back over itself (Figure B). Carefully peel the Backing paper from the Decal, taking care not to let the decal fold over on itself, or touch any surfaces (a couple of fingerprints will not hurt the adhesion).



3. Carefully cut the exposed backing paper as shown in (Figure C)

4. **Important:** Thoroughly wet the surface where the decal is to be applied using a



sponge or spray bottle. DO NOT GET THE BACKING PAPER WET ON THE OTHER HALF OF THE DECAL.

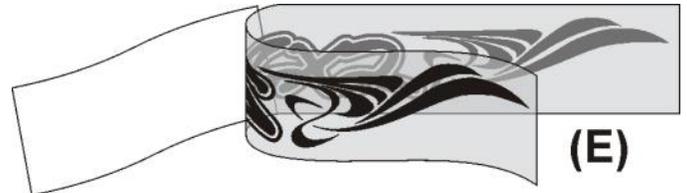
5. Begin laying the decal back down. Using the squeegee, gently press the decal into place, working from the center outward.

Note: Do not use too much pressure at this point. Use the squeegee only to press out any wrinkles or bubbles.

6. Carefully fold the other half of the decal back and remove the remaining backing paper (Figure E). Refer to Paragraph 2 for details.

7. Thoroughly wet the surface as described in Paragraph 4.

8. Lay the transfer paper back down onto the surface following the procedures described in Paragraph 5.



9. Once the decal has been completely applied, and no wrinkles or bubbles are apparent, use more force on the squeegee to press out any remaining liquid (Figure F).

Note: Pull the squeegee across the surface. Pushing the squeegee could easily tear the wet paper and the vinyl.

10. Allow the decal to dry thoroughly (dabbing the paper with a dry towel, helps to speed up the process). Depending on the weather and temperature, drying time will vary (**you should allow at least 30 minutes**).

11. When the decal is completely dry, carefully begin pulling the transfer paper off (Figure G), starting at one corner and working across to the opposite corner.



12. Work slowly during this process, small letters and details may lift up with the transfer paper. If this happens, simply press the paper back into place, press it down with the squeegee, and allow a little more drying time.

13. Once the transfer paper has been removed, the decal and surrounding area should be gently cleaned using a soft cloth and glass cleaner (Do not scrub the decal).

