

## Installation of Banner Decals (Dry Method)

**Caution:** The adhesive used on these decals is very strong and meant for permanent installation. Once the decal has been applied, it cannot be removed without destroying the decal.

Please follow the installation instructions carefully.

**Minimum Application Temperature: 50 Degrees F**

### Tools/Supplies needed:

1. Tape Measure
2. Masking Tape
3. Scissors
4. A stiff squeegee or straightedge

### Preparation:

1. Clean the surface thoroughly using Glass Cleaner to remove all traces of wax, grease, or dirt. (Tip: We recommend wiping down area with alcohol after cleaning).

### Installation:

1. Place the decal in the desired position and hold it in place using masking tape, as shown (Figure A).

**Note:** Do not remove the backing paper or transfer paper at this point.

2. Remove the masking tape from one side and fold the decal back over itself (Figure B). Carefully peel the Backing paper from the Decal, taking care not to let the decal fold over on itself, or touch any surfaces (a couple of fingerprints will not hurt the adhesion).

3. Carefully cut the exposed backing paper as shown in (Figure C).

4. Begin laying the decal back down. Using the squeegee, press the decal into place, working from the center outward (Figure D).

**Caution:** Once the decal touches the surface it cannot be lifted back up. Be careful to avoid any wrinkles in the transfer paper when pressing the decal down.

5. Carefully fold the other half of the decal back and remove the remaining backing paper (Figure E). Refer to Paragraph 2 for details.

6. Lay the transfer paper back down onto the surface following the procedures described in Paragraph 4.

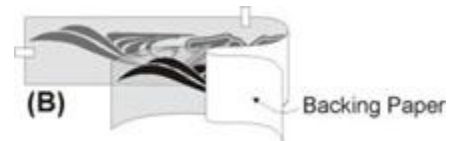
7. Once the decal has been completely applied, and no wrinkles or bubbles are apparent, use more force on the squeegee to ensure the decal has completely adhered to the surface (Figure F).

**Note:** Pull the squeegee across the surface. Pushing the squeegee could tear the paper and the vinyl.

8. Carefully begin pulling the transfer paper off (Figure G), starting at one corner and working across to the opposite corner.

11. Work slowly during this process, small letters and details may lift up with the transfer paper. If this happens, simply press the paper back into place and press it down a little more with the squeegee.

12. Once the transfer paper has been removed, the decal and surrounding area should be gently cleaned using a soft cloth and glass cleaner (Do not scrub the decal).



## Care and Maintenance:

1. Although the decal is now permanent, it requires several days to completely set up. Avoid scrubbing the area around the decal for at least 5 days. **Do Not** use a pressure washer, automatic car wash, or wax during this time. (After the decal has set up, it is safe to use automatic car washes, and wax).
2. When washing the decal, Do Not use scrapers or scrubbing pads on the vinyl.
3. Regular auto washing detergents should not harm the vinyl. Do not use petroleum-based cleaners, such as kerosene, gasoline, or "Bug and Tar" removers.